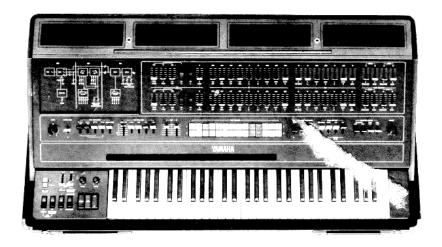
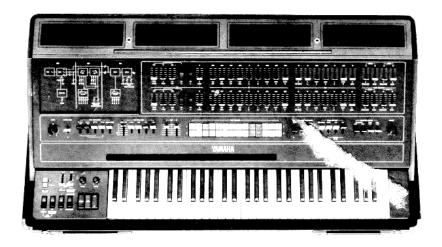
YAMAHA CS-80 POLYPHONIC SYNTHESIZER

- Adjustment Procedure -



YAMAHA CS-80 POLYPHONIC SYNTHESIZER

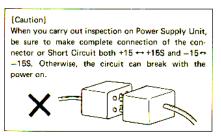
- Adjustment Procedure -



POWER SUPPLY

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|---------------------|-----------------|----------------------------------------------------------------------|------------------|------------------|------------------------|
| 1 | +15V power supply | As desired | Between +15V tie point and GND tie point: DVM | VR721, SVU board | Adjust to specs. | +15.00 ± .01V |
| 2 | -15V power supply | " | Between —15 terminal on M18 board and GND tie point: DVM | VR722, SVU board | ,, | -15.00 ± .01V |
| 3 | +8.5V power supply | ,, | Between +8.5 (+V) terminal on KBC board and GND tie point: DVM | VR723, SVU board | ,, | +8.5 ⁺ 0 V |
| 4 | -6.5V power supply | ,, | Between -6.5 (-V) terminal on KBC board and GND tie point: DVM | VR724, SVU board | ,, | -6.5 ^{+ .1} V |
| 5 | +10.6V power supply | ,, | Between +10.6 terminal on BA board and GND tie point: DVM | VR725, SVU board | ,, | +10.60 ± .01V |

.



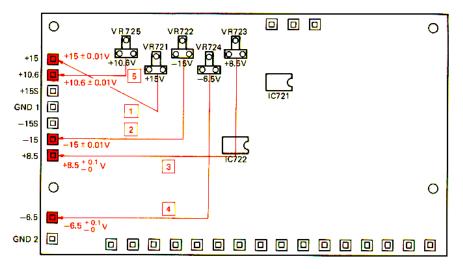
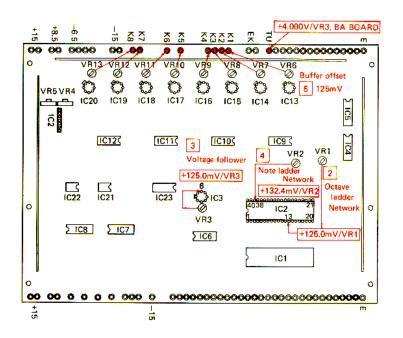


FIGURE 1. SVU BOARD

TUNING
Notes)
1. Unit should be allowed to warm up at <u>least</u> 30 minutes before any final tuning adjustments are performed.
2. If tuning is the only complaint from the customer perform steps 8 thru 12 of this procedure <u>first.</u>
If the results are not satisfactory after performing steps 8 thru 12 go back and start at step 1.

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|-----------------------|---------------------------------------|-------------------------------------------------|--------------------------------------|------------------------------------------------------|----------------|
| 1 | Reference voltage | PITCH centered | TU, KAS board: . DVM | VR3, BA board (Refer to Fig. 19.) | Adjust to specs. | +4.000V ± .1% |
| 2 | Octave ladder network | ,, | Pin #13, IC2, KAS board: DVM | VR1, KAS board | " | +125.0mV ± .1% |
| 3 | Voltage follower | | Pin #6, IC3, KAS board: DVM | VR3, KAS board | Depressing C1 (lowest C) key, adjust to specs. | +125.0mV ± .1% |
| 4 | Note ladder network | " | Pin #38, IC2, KAS board: DVM | VR2, KAS board | Depressing C1# key, adjust to specs. | +132.4mV ± .1% |
| 5 | Buffer offset | PORTAMENTO lever SHORT | K1 – K8, KAS board: DVM | VR6 – VR13, KAS board | Depressing C1 key, adjust to specs. | +125.0mV ± .1% |
| 6 | S/H offset | SUSTAIN tab II SUSTAIN lever SHORT | K1 – K8, SH board: DVM | VR1 — VR8, SH board | ,, | +125.0mV ± .1% |



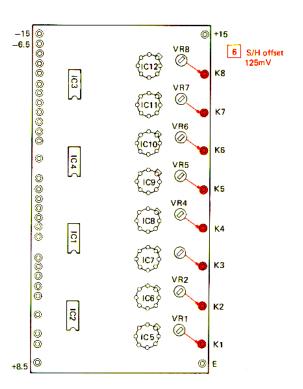


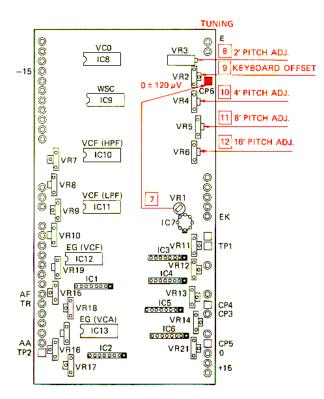
FIGURE 2. KAS BOARD

FIGURE 3. SH BOARD

4

TUNING (Continued)

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|-----------------------------------|------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------|-------------------------------------------------------------|-----------------|
| 7 | Transposition gate zeroing | FEET 2' | Between CP6 and EK terminals, M board: DVM | VR1, M board | Adjust to specs. | 0 ± .120mV |
| 8 | 2' transposition overall pitch | PITCH centered DETUNE CH II centered FEET 2' TONE SELECTOR PANEL VCA section VCF LEVEL 0 10 S 10 LEVEL 10 | Connect an amplifier/speaker system and tuning device to any of the outputs of the CS-80. | VR3, M board | Depressing A4 key, tune to specs. | Within ± 1 cent |
| 9 | Keyboard offset | ,, | . " | VR2, M board | Depressing A1 key, tune to specs. Repeat steps 8 & 9. | Within ± 1 cent |
| 10 | 4' transposition overall pitch | With the above settings, FEET 4' | ,, | VR4, M board | Depressing A4 key, tune to specs. | Within ± 1 cent |
| 11 | 8' transposition overall pitch | With the above settings, FEET 8' | ,, | VR5, M board | ., . | Within ± 1 cent |
| 12 | 16' transposition overall pitch | With the above settings, FEET 16' | " | VR6, M board | ,, | Within ± 1 cent |



The CS-80's 16 master oscillators are divided into two groups 8 (M11 - M18 boards) for CH I and 8 (M21 - M28) for CH II. The MIX control determines which group is being heard.

However, the digital key assigner circuit selects boards in pairs. For example M11 board in CH II and M21 board in CH II will be turned on together. In other words, whatever board is on in CH II the corresponding board will also be on in CH II. To determine which master oscillator is on proceed as follows —

- a. Depress one key and hold the key down,
- b. Touch master boards (#1 7) lightly on the foil side of the boards in the area of the blue pot (VR3) at the upper front side of the circuit board. (See Fig. 4)
- This will alter the pitch of one of the boards, that will be the board turned on at this time.
- d. This method in reverse, touching the board first then depressing the key repeatedly, will allow you to select a desired master board — except #8 board.
- e. To turn on #8 board depress the key on either side of the desired key 4 or more times and then hold down. While holding that key depressed, depress the desired key and release the first key. The #8 board should now be on. (If not repeat step "e".)

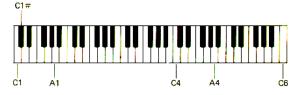


FIGURE 4. M BOARD

FIGURE 5. CS-80 KEYBOARD

VCF ENVELOPE GENERATOR

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|---------------|-------------------------------------------------------------------------------------------------------------------|-------------------------------------------------|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| 1 | Attack time | TONE SELECTOR PANEL VCF section IL5 AL +5 D SHORT R SHORT A Set for a voltage of +8.0V at AF terminal on M board. | AF, M board: DVM TP1, M board: Oscilloscope | VR15, M board | Depressing keys, adjust to specs. — Alternative trigger method — Unsolder trigger wire from TR terminal on M board and connect a function gen. in its place. APPROX.3Hz 0V 10Vp - p | KSY KSY ON OFF |
| | | With the above settings, VCF section A Set for a voltage of +3.0V at AF terminal on M board. | | VR19, M board | Depressing keys, adjust VR19 to the direction the time is lengthened if the attack time is longer than 125ms and vice versa. Repeat steps until specs are accomplished. | 125 (±5%) ms + (±5%) KSY ON OFF |
| 2 | Sustain level | As desired | TP1, M board: DVM | VR18, M board | Depressing keys, adjust to specs. | 0 ± .01V |

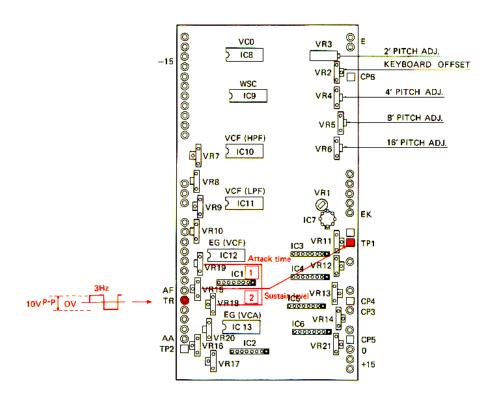


FIGURE 6. M BOARD

VCF - When only some of VCF ICs are changed -

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|------------------------------|--------------------------------------------------------------------------------------------------------------------|-------------------------------------------------|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1 | HPF cutoff freq. & resonance | Remove one good M board in the same channel for comparison, FEET | CP3, M board: Oscilloscope | VR7 & VR8, M board | Depressing C1 key, adjust VR7 of re- paired board to achieve max. ampli- tude, then VR8 for same level as seen on good M board CP3 terminal. | 4.3±1Vp-6 |
| 2 | LPF cutoff freq. & resonance | With the above settings, VCF section HPF LOW RESH LOW RESL HIGH LPF Set for max. signal amplitude on good M board. | | VR9 & VR10, M board | Depressing C1 key, adjust VR9 of re- paired board to achieve max. ampli- tude, then VR10 for same level as seen on good M board CP3 terminal. | 2. 2±lVp-p |

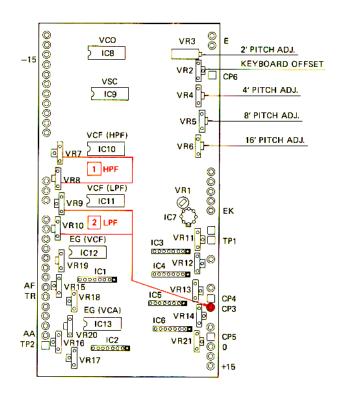


FIGURE 7. M BOARD

VCF - Complete VCF alignment -

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|------------------------|--------------------------------------------------------------------------------------------|----------------|
| 1 | HPF cutoff freq. & resonance | FEET 2' BRILLIANCE centered RESONANCE max. TONE SELECTOR PANEL VCO section | FH, R51 (CH I) or R52 (CH II) board: DVM CP3, M board: Oscilloscope | VR7 & VR8, M board | Depressing C1 key, adjust VR7 to achieve max. amplitude, then VR8 to specs. | 4.8±Vp-r |
| 2 | LPF cutoff freq. & resonance | With the above settings, VCF section HPF LOW RESH LOW RESL HIGH LPF Set for a voltage of +3.3V at FL terminal on R51 (CH I) or R52 (CH II) board. | FL, R51 (CH I) or R52 (CH II) board: DVM CP3, M board: Oscilloscope | VR9 & VR10, M board | Depressing C1 key, adjust VR9 to achieve max. ampli- tude, then VR10 to specs. | 2. 2HVp-p |

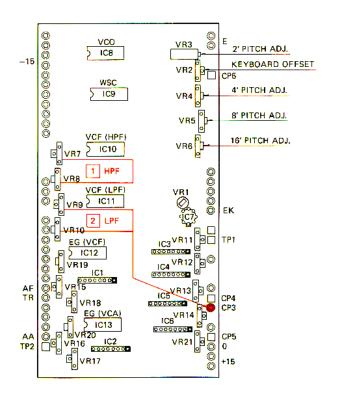


FIGURE 8. M BOARD

VCA ENVELOPE GENERATOR

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|---------------|----------------------------------------------------------------------------------------------|-------------------------------------------------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1 | Initial level | TONE SELECTOR PANEL VCA section A SHORT D SHORT S 0 R SHORT | TP2, M board: DVM | VR17, M board | Depressing keys, adjust to specs. | -200 ± 20mV |
| 2 | Attack time | TONE SELECTOR PANEL VCA section A Set for a voltage of +8.0V at AA terminal on M board. | AA, M board: DVM TP2, M board: Oscilloscope | VR16, M board | Depressing keys, adjust to specs. - Alternative trigger method - Unsolder trigger wire from TR terminal on M board and connect a function gen. in its place. APPROX.3Hz | (±5%) |
| | | With the above settings, VCA section A Set for a voltage of +3.0V at AA terminal on M board. | - | VR20, M board | Depressing keys, adjust VR20 to the direction the time is lengthened if the attack time is longer than 125ms and vice versa. Repeat steps until specs are accomplished. | (± 5%) |

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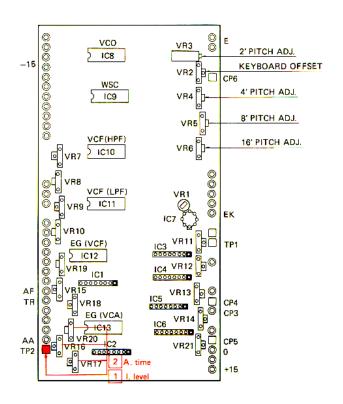


FIGURE 9, M BOARD

<u>VCA</u>

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|---------------|-------------------------------------------------------------------------|------------------|
| 1 | VCA #1 gain | FEET 8' TONE SELECTOR PANEL VCA section VCF LEVEL 0 10 S 10 LEVEL 10 | CP4, M board: Oscilloscope | VR11, M board | Depressing C4 key, adjust to specs. | 1.00± .02Vp-p |
| 2 | VCA #2 gain | FEET 8' TONE SELECTOR PANEL VCO section \(\subseteq \text{ ON} \) VCF section HPF LOW RESH LOW LPF HIGH RESL LOW VCA section VCA LEVEL 10 \(\subseteq \text{ O} \) | | VR12, M board | ,, | 800 ± 20mVp-p |
| 3 | VCA #3 gain | Same as step 1 | CP5, M board: Oscilloscope | VR13, M board | " | 10mVp-p |
| 4 | VCA #4 gain | " | 0, M board: Oscilloscope | VR14, M board | " | 80± 5mVp-p |
| 5 | VCA #4 zeroing | With the above settings, VCA section LEVEL 0 | Unsolder wire from 0 terminal on M board, and connect oscilloscope in its place. | VR21, M board | Repeatedly depress any keys, and adjust for minimum deflection | Min. deflection |

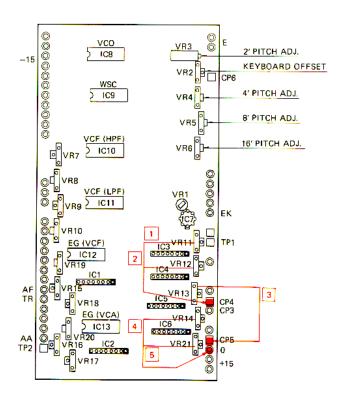


FIGURE 10. M BOARD

NOISE GENERATOR

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|--------------------|------------------------------------------|-------------------------------------------------------|-----------------------------------------|------------------|----------------|
| 1 | Noise output level | TONE SELECTOR PANEL VCO section NOISE 10 | NO1 (CH I) or NO2 (CH II), SUB board: Oscilloscope | VR1 (CH I) or VR2 (CH II), SUB board | Adjust to specs. | 3.0± .1Vp-p |

PULSE WIDTH MODULATOR

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|------------------|-----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------|-------------------------------------------------------------|----------------|
| 1 | Speed | TONE SELECTOR PANEL VCO section PWM 10 SPEED Set for a voltage of +5.0V at VC1 (CH I) or VC2 (CH II) terminal on SUB board. | VC1 (CH I) or VC2 (CH II), SUB board: DVM P1 (CH I) or P2 (CH II), SUB board: Oscilloscope | VR4 (CH I) or VR7 (CH II), SUB board | Adjust to specs. | 150 in (±5%) |
| | | With the above settings, VCO section PWM SPEED FAST | " | VR5 (CH I) or VR8 (CH II), SUB board | Adjust to specs. Repeat steps until specs are accomplished. | 5ms (± 5%) |
| 2 | LFO output level | " | | VR3 (CH I) or VR6 (CH II), SUB board | Adjust to specs. | 3.0± 1Vp- p |

SUB OSCILLATOR

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|------------|---------------------------------------------------------------------------------------|----------------------------------------------------|-----------------|-------------------------------------------------------------|----------------|
| 1 | Speed | SUB OSCILLATOR section SPEED Set for a voltage of +5.0V at VC3 terminal on SUB board. | VC3, SUB board: DVM SO, SUB board: Oscilloscope | VR9, SUB board | Adjust to specs. | 150 ms (±5%) |
| | | SUB OSCILLATOR section SPEED FAST | " | VR10, SUB board | Adjust to specs. Repeat steps until specs are accomplished. | |

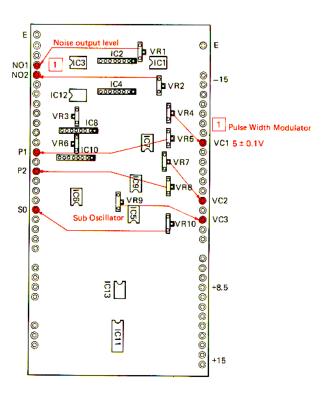


FIGURE 11. SUB BOARD

RING MODULATOR

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|----------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------|-----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| 1 | Envelope generator zeroing | RING MODULATOR section ATTACK TIME min. DECAY TIME min. | EO, PRA board: DVM | VR9, PRA board | Depressing any key, adjust to specs. | 0 ± .01V |
| 2 | Attack time | RING MODULATOR section ATTACK TIME Set for a voltage of +5.0V at A terminal on PRA board. | A, PRA board: DVM EO, PRA board: Oscilloscope | VR10, PRA board | Depressing any key, adjust to specs. — Alternative trigger method — Unsolder trigger wire from TR terminal on PRA board and connect a function gen. in its place. APPROX. 5Hz | KEY ON |
| 3 | Speed | RING MODULATOR section DEPTH off SPEED Set for a voltage of +5.0V at VC1 ter- minal on PRA board. | VC1, PRA board: DVM TP, PRA board: Oscilloscope | VR5, PRA board | Adjust to specs. | 150 (± 5%) |
| | | With the above settings, RING MODULATOR section SPEED max. | " | VR4, PRA board | Adjust to specs. Repeat steps until specs are accomplished. | 5ms + (±5%) |
| 4 | Ring mod. balance | | RMO, PRA board: Oscilloscope | VR3, PRA board | Adjust to specs. | Minimum leakage signal level |

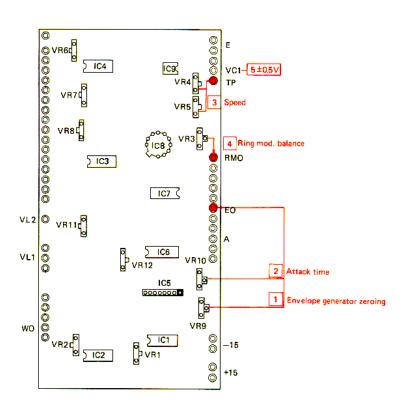
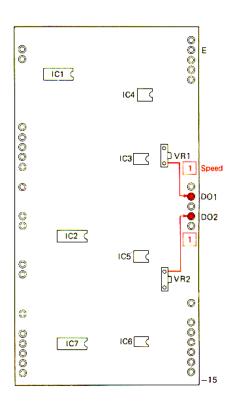


FIGURE 12. PRA BOARD

TREMOLO/CHORUS

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|-----------------------------------------------|---------------------------------------------------------------------------------|---------------------------------|
| 1 | Speed | TREMOLO/CHORUS section SPEED max. TREMOLO tab on | DO1, OE1 board: Oscilloscope | VR1, OE1 board | Adjust to specs. | -56ms - (±5%) |
| | | 17 | DO2, OE1 board: Oscilloscope | VR2, OE1 board | " | |
| 2 | Clock osc. | TREMOLO/CHORUS section TREMOLO & CHORUS tabs off ON/OFF tab ON | TP1, OE2 board: Oscilloscope Output jack: Amp/speaker | VR1, OE2 board | Adjust VR1 between 7 – 12.5µs to obtain minimum noise at speaker output by ear. | 7 |
| 3 | Analog delay | FEET 8' TONE SELECTOR PANEL VCA section VCF LEVEL 0 \(\subseteq \cdots \cdot 10 \) S 10 LEVEL 10 MIX lever I or II TREMOLO & CHORUS tabs off | Pin #13, IC5, OE2 board: Oscilloscope | VR2, OE2 board | Depressing B4 key, adjust for good sine wave. | SINE WAVE |
| 4 | Mod. VCA gain | " | O1, OE2 board: Oscilloscope O2, " : " O3, " : " O4, " : " | VR3, OE2 board VR4, " VR5, " VR6, " | Depressing B4 key, adjust to specs. | .65Vp-p .58Vp-p .58Vp-p |
| 5 | Mod. VCA zeroing | With the above settings, TREMOLO tab on | " | VR7, OE2 board VR8, " VR9, " VR10, " | Adjust to specs. | Minimum leakage signal level |



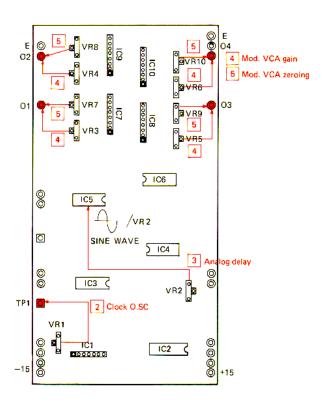


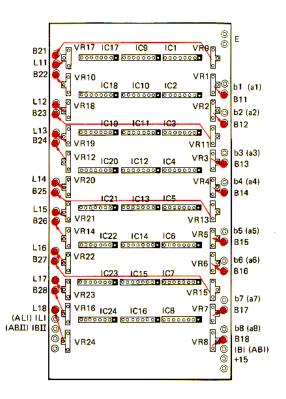
FIGURE 13. OE1 BOARD

FIGURE 14. OE2 BOARD

- TOUCH RESPONSE Notes) 1. When adjusting steps 1 thru 4 which are initial & after-touch brilliance/level effects, only the lever for the function being adjusted should be
 - up, all other levers in touch response section, channels one and two should be down.

 2. When adjusting steps 3, 4, 7 and 8 which are after-touch effects, remember that VCA's are sequentially turned on, and you must be on the correct one before adjustment can be made.

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|--------------------------|--------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|----------------|
| 1 | Initial-touch brilliance | TONE SELECTOR PANEL INITIAL, BRILLIANCE 10 | B11 – B18 (CH I) or B21 – B28 (CH II), TRG1 board: DVM Disconnect wire from terminal (b1 – b8) on TRG1 board. Connect jumper wire from +8.5 (+V) terminal on KBC board to terminal (b1 – b8), one at a time. | VR1 – VR8 (CH I) or VR9 – VR16 (CH (CH II), TRG1 board | Adjust proper pot to specs at (B11 – B18, B21 – B28). | +6.4 ± .3V |
| 2 | Initial-touch level | TONE SELECTOR PANEL INITIAL LEVEL 10 | L11 — L18 (CH I), TRG1 board, or L21 — L28 (CH II), TRG4 board: DVM Disconnect wire from terminal (b1 — b8) on TRG1 or TRG4 board. Connect jumper wire from +8.5 (+V) terminal on KBC board to terminal (b1 — b8), one at a time. | VR17 — VR24 (CH I), TRG1 board, or VR1 — VR8 (CH II), TRG4 board | Adjust proper pot to specs at (L11 – L18, L21 – L28). | +6.4 ± .3V |
| 3 | After-touch brilliance | TONE SELECTOR PANEL AFTER BRILLIANCE 10 | B11 – B18 (CH I) or B21 – B28 (CH II), TRG2 board: DVM | VR1 - VR8 (CH I) or VR9 - VR16 (CH II), TRG2 board | While firmly depress- ing C1 key, adjust proper pot to specs. | +6.4 ± .3V |
| 4 | After-touch level | TONE SELECTOR PANEL AFTER LEVEL 10 | L11 — L18 (CH I), TRG2 board, or L21 — L28 (CH II), TRG5 board: DVM | VR17 — VR24 (CH I), TRG2 board, or VR1 — VR8 (CH II), TRG5 board, (Refer to Fig. 18.) | , " | +6.4 ± .3V |



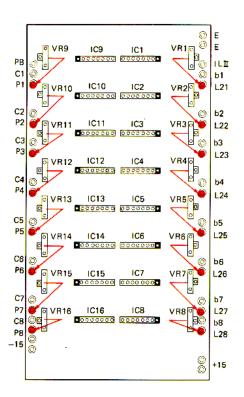


FIGURE 15. TRG1 & TRG2 BOARDS

FIGURE 16. TRG4 BOARD

PORTAMENTO/GLISSANDO

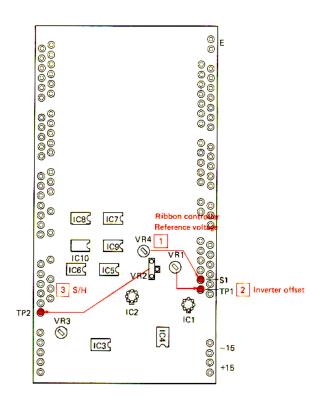
| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|------------|------------------------------------------------------------------|-------------------------------------------------|----------------------------------|--------------------------------------------------------------------------------|----------------|
| 1 | Clock osc. | PORTAMENTO/GLISSANDO lever SHORT PORTAMENTO/GLISSANDO lever LONG | Pin #6, IC24, KAS board: Oscilloscope | VR4, KAS board VR5, KAS board | Adjust to specs. Adjust to specs. Repeat steps until specs are accomplished. | .17ms - (±5%) |

RIBBON CONTROLLER

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|-------------------|-----------------|-------------------------------------------------|---------------|--------------------------------------------------------------|----------------|
| 1 | Reference voltage | As desired | S1, BA board: DVM | VR4, BA board | Adjust to specs. | +11.2 ± .2V |
| 2 | Inverter offset | " | TP1, BA board: DVM | VR1, BA board | " | 0 ± .02V |
| 3 | S/H | " | Between TP1 and TP2, BA board: DVM | VR2, BA board | Depress the middle of ribbon controller and adjust to specs. | 0 ± .02V |

KEYBOARD CONTROL

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|-----------------|----------------------|-------------------------------------------------|-----------------|--------------------------------------|----------------|
| 1 | Brilliance-low | BRILLIANCE-LOW min. | O1, KBC1 board: DVM | VR1, KBC1 board | Depressing C2 key, adjust to specs. | -2.76 ± .14V |
| 2 | Brilliance-high | BRILLIANCE-HIGH max. | ,, | VR2, KBC1 board | Depressing C5# key, adjust to specs. | +2.76 ± .14V |
| 3 | Level-low | LEVEL-LOW min. | O1, KBC2 board: DVM | VR1, KBC2 board | Depressing C2 key, adjust to specs. | -2.76 ± .14V |
| 4 | Level-high | LEVEL-HIGH max. | " | VR2, KBC2 board | Depressing C5# key, adjust to specs. | +2.76 ± .14V |



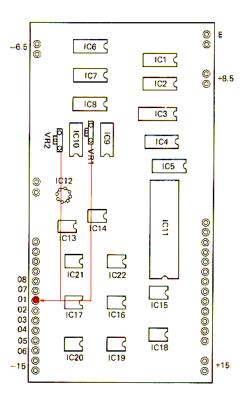


FIGURE 19. BA BOARD

FIGURE 20. KBC1 & KBC2 BOARDS

EXP WAH CIRCUIT

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|-------------------------|-------------------------------------------------------------------------------|----------------|
| 1 | Cutoff freq. & level | FEET 8' TONE SELECTOR PANEL VCA section VCF LEVEL 0 \(\subseteq \cdot \cdot 10 \) S 10 LEVEL 10 MIX lever 1 or II EXP WAH button on Foot pedal max. | W0, PRA board: Oscilloscope | VR1 & VR2, PRA board | Depressing G5# key, adjust VR1 for max. amplitude then VR2 to specs. | 1.0± 1Vp-p |

EXP CIRCUIT

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|------------|-----------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------|----------------------------------------------|-------------------------------------|-----------------|
| 1 | Level | FEET 8' TONE SELECTOR PANEL VCA section VCF LEVEL 0 \(\) 10 S 10 LEVEL 10 MIX lever I or II EXP button on Foot pedal max. | VL1 (CH I) or VL2 (CH II), PRA board | VR11 (CH I) or VR12 (CH II), PRA board | Depressing B4 key, adjust to specs. | 270± 30mVp-p |

OUTPUT AMPLIFIER

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|------------------------------------------------------------|----------------------------------------------------------------------------|-----------------------|
| 1 | Overall output level | FEET 8' TONE SELECTOR PANEL VCA section VCF LEVEL 0 \(\subseteq \cdot \cdot 10 \) S 10 LEVEL 10 MIX lever centered EXP button on HIGH/LOW output switch HIGH Foot pedal max. | Output jack (Load 10 kohm): AC voltmeter | VR6 (LEFT), VR7 (GENERAL), VR8 (RIGHT), PRA board | Depressing C4, D4, E4, F4, G4, A4, B4 & C5 keys, adjust to specs. | .78 Vrms (0 ± 3dB) |

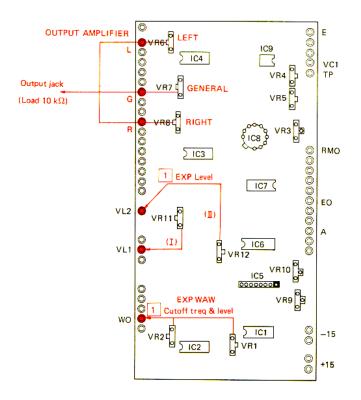
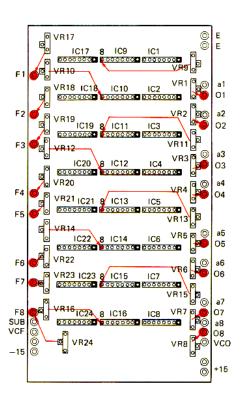


FIGURE 21. PRA BOARD

TOUCH RESPONSE (Continued)

| STEP | ADJUSTMENT | CONTROL SETTING | TERMINAL TO BE CONNECTED AND EQUIPMENT REQUIRED | ADJUST | HOW TO ADJUST | SPECIFICATIONS |
|------|-------------------------|--------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------------------------------------------------------------------|----------------|
| 5 | Initial-touch pitchbend | PITCHBEND max. | P1 — P8, TRG4 board: DVM Disconnect wire from terminal (c1 — c8) on TRG4 board. Connect jumper wire from —6.5 (—V) terminal on KBC board to terminal (c1 — c8), one at a time. | VR9 – VR16, TRG4 board | Adjust proper pot to specs at (P1 – P8). | -4.2 ± .2V |
| 6 | After-touch speed | SPEED max. | SP, TRG5 board: DVM | VR17, TRG5 board | While firmly depress- ing C1 key, adjust to specs. | +6.0 ± .3V |
| 7 | After-touch VCO | VCO lever max. | O1 – O8, TRG3 board: DVM | VR1 — VR8, TRG3 board | While firmly depress- ing C1 key, adjust proper pot to specs. | +6.0 ± .3V |
| | | With the above setting, SUB OSCILLATOR section FUNCTION SPEED max. | O1 - O8, TRG5 board: Oscilloscope | VR1 – VR8, TRG5 board | " | 2.2± .2Vp-p |
| 8 | After-touch VCF | VCF lever max. | Pin #8, IC9 — IC16: DVM | VR9 – VR16, TRG3 board | " | +6.0 ± .3V |
| | | With the above setting, SUB OSCILLATOR section FUNCTION SPEED max. | F1 — F8, TRG3 board: Oscilloscope | VR17 — VR24, TRG3 board | " | 2.2± .2Vp-p |



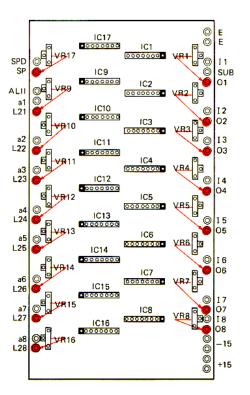


FIGURE 17. TRG3 BOARD

FIGURE 18. TRG5 BOARD